

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

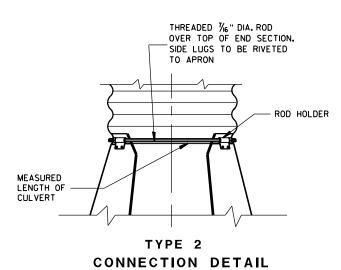
SLOPED END SECTIONS SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS, SECTION 521 FOR STEEL APRON ENDWALLS.

SAFETY BARS SHALL BE FABRICATED FROM GALVANIZED STEEL PIPE MEETING THE REQUIREMENTS OF ASTM A-53, GRADE B, SCHEDULE 40 OR

STEEL APRON ENDWALLS FOR CULVERT PIPE SLOPED SIDE DRAINS												
PIPE DIA. (IN.)	MIN. THICK.	DIMENSIONS (Inches)				L DIMENSIONS						
		A	Н	W	OVERALL WIDTH	SLOPE	LENGTH INCHES	SLOPE	LENGTH INCHES	SLOPE	LENGTH INCHES	
15	.064	8	6	21	37	4:1	20	6:1	30	10:1	70	
18	.064	8	6	24	40	4:1	32	6:1	48	10:1	100	
21	.064	8	6	27	43	4:1	44	6:1	66	10:1	130	
24	.064	8	6	30	46	4:1	56	6:1	84	10:1	160	
30	.109	12	9	36	60	4:1	80	6:1	120	10:1	220	
36	.109	12	9	42	66	4:1	104	6:1	156	10:1	280	
42	.109	16	12	48	80	4:1	128	6:1	192		I —	
48	.109	16	12	54	86	4:1	152	6:1	228		 	
54	.109	16	12	60	92	4:1	176	6:1	264			
60	.109	16	12	66	98	4:1	200	6:1	300			

STEEL APRON ENDWALLS FOR PIPE ARCH SLOPED SIDE DRAINS DIMENSIONS (Inches) L DIMENSIONS MIN. THICK. (Inches) LENGTH INCHES LENGTH INCHES LENGTH INCHES OVERALL (Inches) SLOPE SLOPE SLOPE (Inches) SPAN RISE WIDTH 30 10:1 ② 13 6 8 27 43 4:1 20 30 21 15 6:1 10:1 70 .064 * 24 8 6 30 46 4:1 32 6:1 48 10:1 100 21 18 .064 * 8 50 4:1 40 60 10:1 120 28 6:1 24 20 .079 × 12 9 30 35 24 41 65 4:1 56 6:1 84 10:1 160 .109 * 12 9 48 4:1 76 114 72 6:1 10:1 210 42 36 29 .109 12 55 4:1 92 42 49 33 16 87 6:1 138 112 .109 16 12 63 95 4:1 168 48 38 6:1

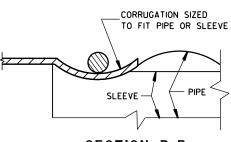
- (1) * MINIMUM THICKNESS OF ALL 10:1 SLOPED SIDE DRAINS IS 0.109".
- 2 ACTUAL SLOPE GREATER THAN 10:1.



ATTACHMENT.

STEEL ADAPTER SLEEVE FOR

CONCRETE PIPE



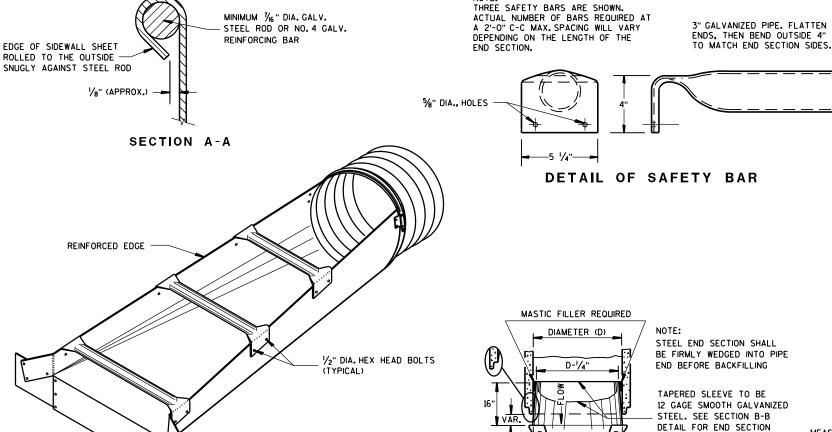
SECTION B-B

STEEL APRON ENDWALLS FOR CULVERT PIPE AND PIPE ARCH SLOPED SIDE DRAINS

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

9/14/2012 /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER



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ISOMETRIC VIEW

Standard Detail Drawing 8F7

December 21, 2012

Steel Apron Endwalls for Culvert Pipe and Pipe Arch Sloped Side Drains

References:

FDM 11-15-1 FDM 11-40-1

AASHTO Roadside Design Guide, Section 3.4

Bid items associated with this drawing:

ITEM NUMBER	DESCRIPTION	<u>UNIT</u>
521.1500 - 1699	Apron Endwalls for Culvert Pipe Sloped Side Drains Steel (size) (slope)	.EACH
521.1700 - 1899	Apron Endwalls for Pipe Arch Sloped Side Drains Steel (size) (slope)	. EACH

Standardized Special Provisions associated with this drawing:

STSP NUMBER TITLE

NONE

Other SDDs associated with this drawing:

NONE

Design Notes:

Evaluate the use of sloped sections on side drain culvert pipe and pipe arches located within the clear zone of the through highway where the side road or driveway has a 6:1 foreslope.

Review FDM Chapter 13 (FDM 13-1) and FDM 11-45-30.

Contact Person:

Ed Lilla (608) 266-2312